# **Skid-Steer Loader Safety**

## **WHAT'S AT STAKE?**

Wherever heavy work needs to be done in a small space, the skid-steer loader can be found. Carelessness around or in operating these machines can injure or kill you.

#### WHAT'S THE DANGER?

Skid-steers have the same hazards as other machinery. Just because they're small compared to other mobile equipment doesn't mean they can't run you over. Hydraulic arms and attachments add to the danger. For the operator, limited visibility and the normal hazards of operating machines mean danger.

## **EXAMPLE**

A worker hadn't been informed of the correct route for walking around the construction site. He walked across the path of a reversing skid-steer loader and was knocked down and dragged for a short distance. He lost a leg and a hand in the incident.

#### **HOW TO PROTECT YOURSELF**

## For workers on the ground:

- Maintain eye contact with the skid-steer operator and listen for backup beepers.
- Know where the machine is going.
- Stay clear of attachments.

## If you're an operator:

Watch for hazards such as overhead power lines, underground pipes, rough ground or similar obstacles. Always wear your seatbelt and use the seat bar.

- Before you start up, always perform an inspection.
- Familiarize yourself thoroughly with the machine.
- The attachment arms could crush you against the body of the machine. Never operate any

controls from outside the machine. Always keep side protection screens in place.

- Never allow riders.
- Don't work near edges; the loader could tip forward. Don't undercut banks either; a loader could be buried if the bank collapses.
- The machine handles and steers differently while the bucket is loaded. Make sure to allow for this while working, and never overload the bucket.
- Never travel across grades, only up or down.
   Keep the heavy end upslope.
- Keep the bucket level while raising it. Loose material can fall out onto the ground or a coworker, or into the cab.
- Ensure attachment pins and lock plates are in place. Insecure attachments may detach and strike bystanders or the operator's compartment. If you must do maintenance with the attachments raised, ensure that they are properly locked and blocked into place and won't fall.
- Always keep the load low while moving.

## **FINAL WORD**

Following these rules and being aware of your workplace's policies on skid-steer loaders can help make certain you and your co-workers will head home safely after your shift ends. Failing to heed them could mean a long spell in the hospital, or worse.

# QUIZ

- 1. When driving on an incline with a skid steer-loader, which end should be pointed uphill?
  - a. The bucket end
  - b. The rear end
  - c. The lighter end
  - d. The heavier end
- 2. Workers on the ground must know:
  - a. Who the site safety representative is
  - b. What to do in the event of a collision
  - c. Where the machine is going
  - d. All of the above
- 3. Two things you should always use in skid-steer loaders are your \_\_\_\_\_.
- 4. You should keep the bucket \_\_\_ while traveling with a load.
  - a. Tilted all the way up
  - b. Tilted all the way down
  - c. Level
  - d. As high as possible
- 5. Should you undercut a bank with a skid-steer loader?
  - Yes
  - o No

| BEFORE THE TALK - TIPS   | AFTER THE TALK- CHECKLIST  |
|--|--|
| <ol> <li>Find out whether your company has had any skid-steer loader incidents or close calls. Use these in your talk, or invite employees who were involved to talk about those incidents.</li> <li>Be prepared to explain that the name "Bobcat," often used to refer to any skid-steer loader, is the name of one brand.</li> </ol> | PROVIDED FOLLOW-UP TO WORKERS THAT DID  POORLY ON THE QUIZ  NAME:  DATE:  OBSERVED WORKERS |
| 3. If you move skid-steer loaders by trailer or truck, ensure that operators know how to secure them for transport. Or demonstrate how to put on and remove attachments safely.  | TASK(S):  DATE:  |
| 4. Ask your audience questions about such inspection details as tire pressures or specified fluids.  | REFRESHER TRAINING TOPIC(S):  DATE:  |
| <ul><li>5. Cover the dashboard with a piece of paper and quiz operators about gauges and signals, and the position of warning lights.</li><li>6. Walk the ground in your work area and identify</li></ul>  | OTHER (DESCRIBE): MEETING DATE: LOCATION:  |
| hazards to machine operations. Ask if your workers can spot as many as you did—or more!  |  |
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| NOTES  |  |
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# **ANSWERS:**

- 1. D
- 2. C
- 3. Seatbelt, seat bear



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