Farm Machinery and Left-Hand Turns Safety Talk



WHAT'S AT STAKE?

Poorly used or faulty machinery is a major cause of death and injury on farms. Common tractor accidents involve roll-overs, run-overs and unguarded power take-off (PTO) shafts. Other dangerous machinery includes quad (four wheel) bikes and motorbikes, chain and bench saws, harvesters, generators, augers and earth-moving equipment.

The left-turn collision is the most common type of farm machinery collisions on public roads. It happens when the farm vehicle is about to make a left turn; while, the motorist behind the farm vehicle decides to pass.

WHAT'S THE DANGER?

CAUTION

You might not always be the one driving the farm equipment. Remember it's easy to misjudge speed when you come upon a slow-moving vehicle. In most cases, you have only a few seconds to react and slow down. For example, if you're driving 55 miles an hour and come upon a tractor that's moving 15 miles an hour, it only takes five seconds to close a gap the length of a football field between you and the tractor.

Farm equipment is involved in more than one in three farm-related deaths. These machines are also involved in many accidents which result in life-changing injuries such as the loss of a limb.

Farms make up only 10 per cent of Victorian workplaces, but they account for between 25 and 50 per cent of all work-related deaths (fatalities) in any given year.

One in four unintentional farm deaths are caused by unsafe tractor operation. Tractors have a high centre of gravity and can flip and crush the driver if not fitted with a roll-over protection structure (ROPS). Hands, hair and clothing can be caught by unguarded PTO shafts or other unguarded moving parts such as pulleys and belts. People can be injured by front-end loaders, falling from a

moving tractor or being struck by its wheels.

Modern tractors, telehandlers and other equipment have given farmers the ability to work more quickly and efficiently. But this machinery brings new dangers.

HOW TO PROTECT YOURSELF

PRELIMINARY PROCEDURES

1. Always take care when mounting or dismounting the vehicle. Only start the vehicle with a key when in the driving seat. Check brakes are working properly and keep them maintained.

Think about the **‘Safe Stop’** procedure and always follow it. Complete four simple steps:

- apply the hand brake
- put the controls in neutral
- turn off the engine
- remove the key

Think about all-round visibility. Drivers should be able to see around their vehicles to drive and manoeuvre safely. For a tractor this normally means having the side mirrors in place. Achieving all round visibility with telehandlers will depend on the design – is the boom front or side mounted? Your telehandler may require side mirrors and sometimes a fish eye mirror or camera at the back.

Think about added hazards. Other equipment that can be attached to a tractor, may bring additional dangers.

B. Prevent loss of vehicle control

The driver must be trained and know how to operate the vehicle safely. Before use, always check that the brakes are working and that they are interlocked.
  If the implement being trailed has hydraulic or pneumatic brakes, make sure they are connected. Check the surface that will be driven on and drive appropriately for the conditions.

If a driver loses control of a vehicle, a roll-over protective system (ROPS) will reduce the harm done. Make sure all your vehicles have the ROPS system in place. This means that all vehicles should have a safety cab, or at the very least an approved roll bar.

Seat belts must always be worn if they are fitted. If there is no safety cab and only a roll bar then ensure that seatbelts are retro-fitted.

C. Guarding PTO shafts

Power-take-off shafts are the power source for many machines that are attached to and powered by tractors. The shaft can rotate at speeds up to 1,000 revolutions per minute (rpm). A PTO shaft must always be correctly guarded as shown in this diagram.

Broken, damaged or badly-fitting PTO guards are as dangerous as an unguarded PTO shaft, as a faulty guard can give a false sense of security. Repair or

replacement is vital and could save lives.

Never wear loose clothes when operating machines powered by PTOs.

D. Care around hydraulics

Many machines and attachments for tractors are powered by hydraulics. Oil is pumped from the tractor to the equipment through pipes at very high pressures over 2,500 pounds per square inch (psi).

SAFETY PRECAUTIONS/FARM MACHINERY

General safety suggestions include:

- Read and follow the manufacturers' instructions for operation.
- Don't remove or modify safety features.
- Ensure that everyone working on the farm is thoroughly familiar with operating procedures and safety requirements for any machinery they use.
- If needed, replace and fit guards to cover the moving parts of machinery – for example, a PTO guard.
- Make sure that tractors are correctly ballasted or weighted for particular jobs.
- Fit falling object protective structures (FOPS) on front-end loaders.
- Keep a well-stocked, up-to-date first aid kit in an accessible area.
- Always wear appropriate protective and visible clothing.

Use All of Your Safety Equipment

Make sure you turn on your lights when moving your machinery. This becomes especially important when moving at night. Make sure to signal your intention when making a wide left turn. Signaling becomes very important especially when turning into a field approach.

Drive Defensively

All roadway travel is a team effort between yourself and other drivers. When driving, be aware that traffic behind you will be trying to pass and may not anticipate your movements, such as a wide left turn. Make sure you look behind you before starting to make a left-hand turn. This could prevent a collision if other drivers aren't aware of your intention.

Change Travel Times, If Possible, To Avoid Peak Roadway Use

If you can, move machinery during slower times on the roadway. If possible, change your route to avoid large amounts of traffic.

Here are some additional safety tips for avoiding collisions on public roadways:

1. Use pilot vehicles when transporting very large equipment or during heavy traffic periods.
2. Occupy the full lane. Don't straddle the shoulder.
3. Don't drive with all of the field lights

Train workers thoroughly in farm machinery safety

Inexperienced workers are much more likely to be injured in farm accidents.

Prevent injuries by:

- Supervise inexperienced workers at all times.
- Make sure your workers are thoroughly trained in equipment operation and safety.
- Keep all equipment in good repair.
- Warn workers of potential hazards and insist they undertake training and use equipment safely.
- Only allow a worker to perform a task when you are confident they can handle it.
- Keep visitors and children well away from operating machinery and warn them of potential hazards.

Safe tractor operation

Keep your tractor in good repair and immediately fix or replace faulty parts. Make detailed notes on services and repairs in a logbook and conduct a general maintenance check on the tractor every day before use.

Safety Suggestions

- Devise safety procedures that everyone on your farm must follow, such as only starting the tractor when sitting in the driver’s seat and turning the tractor engine off before leaving the driver’s seat.
- Install ROPS and seatbelts on all tractors.
- If using a front-end loader, install FOPS.
- Don’t allow anyone to stand near the tractor when it’s being started.
- Don’t operate your tractor close to dams, pipes, drains or powerlines, on steep slopes or near other potential hazards.
- Remember that tractors have a high centre of gravity and are more likely to tip when riding over hilly ground.
- Don’t carry passengers.
- Make sure that steps and control pedals are non-slip and kept clean.

Unguarded power take-off shafts are extremely hazardous

All moving machinery parts should be guarded so that clothing, hair or fingers can’t get caught. Power take-off (PTO) shafts can cause serious injury and death. Safety suggestions for PTOs include:

- Guard the entire length of the shaft.
- Anchor the shaft guard to stop it from rotating.
- Enclose the joints with a guard.
- Keep shields in place when using the tractor.
- Always make sure all guards and shields are re-attached if removed during maintenance.

Protect children from tractor accidents

Children account for a high proportion of farm-related fatalities, and children under the age of fourteen account for one in four tractor-related deaths. You can protect children from harm in many ways:

- Warn children of the hazards and make them aware of safety issues.
- Always remove keys from tractors.

- Separate play areas from active farm working areas.
- Make sure that equipment storage areas are securely locked and inaccessible.
- Don’t leave running machinery unattended.
- Lower your tractor’s front-end loaders or three-point linkages after use.
- Don’t allow children to ride on or drive the tractor.
- Make sure proper training is undertaken before allowing young adults to operate machinery.

Draw up a farm safety emergency plan

An emergency plan is vital. Some suggestions include:

- Ensure easy access to a suitable and well-stocked first aid kit.
- Make sure at least one person on the farm is trained in first aid.
- Keep emergency numbers and correct addresses next to the telephone.
- Plan routes to the nearest hospital – make sure it has an operational emergency department.
- Regularly talk through your emergency plan with your family and other workers.
- Make sure your children understand what to do in an emergency.

Equipment Safety Checklist

DO’s:

- keep all guards in place on tractors and equipment
- ensure PTO shafts are fully guarded (O-guard, U-guard and shaft) and the safety chain is attached
- make sure that all mirrors and cameras (if fitted) are clean and fully functional on tractors and telescopic handlers
- keep all windows clean and make sure you check all round before carrying out any manoeuvre
- ensure you have good all-round visibility on tractors and telehandlers
- when pulling heavy machinery equipped with hydraulic brakes, make sure the brakes are connected to the tractor and work properly
- keep the brakes on all your machines properly maintained, especially the parking brakes
- operate tractors with enclosed safety cabs or roll bars
- take care when mounting or dismounting tractors or telehandlers
- only start your tractor from the driver’s seat and make sure that your tractor’s starter system works properly
- check all hitches and linkages to ensure they are not worn or damaged
- make sure equipment is stopped fully before clearing blockages, which need to be cleared by hand

DONTS:

- attempt to repair machinery if you do not have the correct tools and equipment and are not competent to do so
- run a tractor down a slope to start it
- check hydraulic pipes for leaks by running your finger along them while they are connected and under pressure
- work underneath a raised load or implement unless it is adequately propped
- work near overhead power lines when tipping trailers or using high-reaching

machinery

FINAL WORD

Moving large farm machinery on public roadways is part of the business of farms.

The nature of our work means we are using public roadways to access fields and farm-yards. Driving defensively and being aware of other motorists on the roadways are the best ways to avoid collisions.