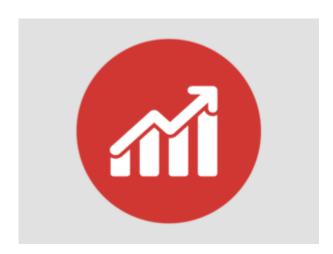
## Chemical Storage & Segregation Stats and Facts



## **FACTS**

- 1. **Incompatible Chemical Storage:** Storing incompatible chemicals (e.g., acids with bases, oxidizers with flammables) without segregation can cause violent reactions, fires, or toxic gas releases.
- 2. **Inadequate Containment:** Lack of secondary containment (e.g., spill trays, bunds) for chemical containers risks leaks or spills, contaminating work areas or the environment.
- 3. **Improper Labeling:** Missing, illegible, or non-compliant labels (per OSHA HazCom or WHMIS) on chemical containers hinder identification, increasing risks of mishandling or incorrect storage.
- 4. **Poor Ventilation:** Storing chemicals in poorly ventilated areas allows buildup of flammable or toxic vapors, heightening fire or inhalation hazards.
- 5. **Overstocking and Clutter:** Overcrowded storage areas obstruct access, increase spill risks, and complicate emergency responses, violating standards like NFPA 55 or CSA Z1000-14.
- 6. Lack of Training: Workers untrained in chemical storage and segregation protocols may store hazardous materials incorrectly, leading to accidents or regulatory non-compliance.

## **STATS**

- OSHA's 2023 data reported that 20% of chemical-related workplace violations involved improper storage, contributing to 2,000 injuries annually, with 30% linked to inadequate segregation.
- WorkSafeBC noted in 2022 that 12% of chemical incidents in British Columbia were due to improper storage or segregation, with 25% involving incompatible chemicals causing reactions.
- A 2022 Journal of Chemical Safety study found that 35% of laboratory fires were caused by improper storage of flammable chemicals, preventable with proper segregation and ventilation.
- Statistics Canada's 2021 Workplace Safety Survey indicated that 15% of workers in chemical-related industries reported inadequate storage facilities, increasing spill or exposure risks.

- The CDC's 2023 NIOSH Chemical Safety Report stated that workplaces with proper chemical storage and segregation training reduced hazardous incidents by up to 28%.
- CCOHS reported in 2023 that facilities with secondary containment and segregated storage lowered chemical spill incidents by 20%, per CSA Z1000-14 standards.
- A 2024 EHS Today analysis estimated that 10% of chemical-related injuries (approximately 1,800 cases) were linked to improper labeling or storage, addressable through OSHA HazCom compliance.